

Form 3144w  
(556)  
PRINTED IN U. S. A.

LIST OF PARTS  
SINGER\*\* SEWING MACHINE  
**133w101**



**THE SINGER MANUFACTURING COMPANY**

\*\*A Trade Mark of THE SINGER MANUFACTURING COMPANY

From the library of: Diamond Needle Corp

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## INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the **PART** number in the **FIRST** column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case) must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

AL	Heat Treated for Toughness.
ALX	Heat Treated for Toughness and Black Oxide.
C	Hardened only.
D	Polished only.
E	Soft, Not polished.
F	Hardened and Polished.
X	Black Oxide, for Iron and Steel.

These letters **MUST BE USED** when they appear in the list and **AFTER** the number, as in the list.

In this series:

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.  
1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.  
1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.  
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are **NOT TO BE USED** in ordering. These Plates are in Form 20500, Illustrations of Parts.

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 133w101

LOCK STITCH, GEAR DRIVEN, HORIZONTAL HOOK.

NEEDLE BAR VIBRATES TO AND FROM THE OPERATOR

AND IS CONTROLLED BY A KNEE LEVER

ATTACHED TO BED OF MACHINE.

FOR FLAT STITCH EMBROIDERY ONLY

No.	Plate	Name
*240801	-----	Arm with 202135
224002	15376	Arm Cap
200278X	15376	Arm Cap Screw
202248	15376	Arm Cap Screw Washer
204235	16826	Arm Position Pin (2)
200010E	16826	Arm Screw (3)
202005	16826	Arm Screw Washer (3)
237702	17376	Arm Shaft with 224392 and 350431E
240802	16825	Arm Shaft Bushing (back) with 202244
207080	15376	Arm Shaft Bushing (front) with 202244
200502X	15376	Arm Shaft Bushing (front) Oil Packing Thumb Screw
202244	15376	Arm Shaft Bushing Oil Packing (wick)
200338C	15376	Arm Shaft Bushing Set Screw (2)
224392	15376	Arm Shaft Oil Packing (wick)
350431E	15376	Arm Shaft Oil Packing Stop Screw
240803	15384	Arm Side Cover
200462X	16856	Arm Side Cover Thumb Screw
*240804	-----	Bed
240805	15384	Bed Slide (front)
263099	15392	Bobbin
240806	15392	Bobbin Case Base
240807	15392	Bobbin Case Cap with 200592C, 201016C and 240813
240808	15392	Bobbin Case Cap complete, Nos. 200964C, 210736, 240807 and 240810
240809	15392	Bobbin Case Latch
240810	15392	Bobbin Case Latch 240809 with 210735 and 240811
210735	15392	Bobbin Case Latch Fulcrum Pin
240811	15392	Bobbin Case Latch Lever
210736	15392	Bobbin Case Latch Spring
200964C	15392	Bobbin Case Latch Stop Screw
240813	15392	Bobbin Case Tension Spring
201016C	15392	Bobbin Case Tension Spring Regulating Screw
200592C	15392	Bobbin Case Tension Spring Screw
240812	15253	Bobbin Case Stop

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PARTS FOR MACHINE NO.133w101

No.	Plate	Name
200082D	15377	Bobbin Case Stop Screw
240814	15392	Bobbin Case complete, Nos.240806 and 240808
240815	15384	Face Plate
202135	15384	Face Plate Position Pin
200473X	15384	Face Plate Thumb Screw
240816	15392	Hook (sewing)
240817	15392	Hook 240816 with 200145C, 203101, 240819, 240864, two 1253C and three 200596F
240818	15392	Hook and Bobbin Case complete, Nos.240814 and 240817
240819	15392	Hook Gib
200596F	15392	Hook Gib Screw
203101	15392	Hook Oil Packing (wick)
1253C	15392	Hook Set Screw
240820	15378	Hook Shaft
241111	15378	Hook Shaft Bevel Gear with two 1253C
201318E	15378	Hook Shaft Bevel Gear Guard Oil Stop Screw
241171	15378	Hook Shaft Bevel Gear Guard Oil Stop Screw Washer (leather)
121E	15378	Hook Shaft Bevel Gear Guard Screw
*241177	-----	Hook Shaft Bevel Gear Guard Section (back)
*241178	-----	Hook Shaft Bevel Gear Guard Section (front)
241179	15378	Hook Shaft Bevel Gear Guard complete, Nos.121E, 201318E, 241171, 241177 and 241178
1253C	15378	Hook Shaft Bevel Gear Set Screw
241180	15378	Hook Shaft Bushing (back) with 202423
202423	15378	Hook Shaft Bushing (back) Oil Packing (wick)
200346C	15378	Hook Shaft Bushing (back) Set Screw
241188	15378	Hook Shaft Bushing (front) with 241189
241189	15378	Hook Shaft Bushing (front) Oil Packing (wick)
200362C	15378	Hook Shaft Bushing (front) Set Screw
227224	15378	Hook Shaft Collar
240864	15392	Hook Washer Needle Guard
200145C	15392	Hook Washer Needle Guard Screw
237784	15376	Machine Pulley (disc) (belt groove 2-3/8 in.diam.) with 200328C and 200335C
350419X	15376	Machine Pulley Adjusting Screw
200328C	15376	Machine Pulley Position Screw
200335C	15376	Machine Pulley Set Screw
224317	18910	Needle Bar with 200125ALX, 200175X and 249270
238251	15381	Needle Bar Connecting Link
202333	15381	Needle Bar Connecting Link Stud with 202299
202299	15381	Needle Bar Connecting Link Stud Oil Packing (wick)
200374AL	15381	Needle Bar Connecting Link Stud Set Screw
200383C	15381	Needle Bar Connecting Link Stud Set Screw
*206891	-----	Needle Bar Connecting Stud
202329	15381	Needle Bar Connecting Stud 206891 with 200086C and 202330

PARTS FOR MACHINE NO. 133w101

No.	Plate	Name
202330	15381	Needle Bar Connecting Stud Oil Packing (wick)
200086C	15381	Needle Bar Connecting Stud Pinch Screw
210725	15381	Needle Bar Crank with 200335C, 200374C, 200383C, 200428C and 202333
203172	15381	Needle Bar Crank Friction Washer
200428C	15381	Needle Bar Crank Position Screw
200335C	15381	Needle Bar Crank Set Screw
240821	15381	Needle Bar Rock Frame
240822	15381	Needle Bar Rock Frame Hinge Stud (eccentric)
200347AL	15381	Needle Bar Rock Frame Hinge Stud Set Screw
240823	15381	Needle Bar Rock Frame Hinge Stud Sleeve (split)
202666	15381	Needle Bar Rock Frame Position Bracket
200098F	15381	Needle Bar Rock Frame Position Bracket Screw
240824	15379	Needle Bar Rock Frame Rock Shaft
240870	15379	Needle Bar Rock Frame Rock Shaft 240824 with 200378C and 210920
240825	15379	Needle Bar Rock Frame Rock Shaft Crank with 200036E
240826	15379	Needle Bar Rock Frame Rock Shaft Crank Connection
201306C	15379	Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw (2)
201522E	15379	Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw Nut (2)
200036E	15379	Needle Bar Rock Frame Rock Shaft Crank Pinch Screw
202668	15379	Needle Bar Rock Frame Slide Block
210920	15379	Needle Bar Rock Frame Slide Block 202668 with 201141C
201141C	15379	Needle Bar Rock Frame Slide Block Stud
200387C	15379	Needle Bar Rock Frame Slide Block Stud Set Screw
249270	18910	Needle Bar Thread Guide
200175X	18910	Needle Bar Thread Guide Screw
200125ALX	15381	Needle Set Screw
240827	15380	Needle Vibrating Cam and Gear
240828	15376	Needle Vibrating Cam and Gear Driving Gear with two 200363AL
200363AL	15376	Needle Vibrating Cam and Gear Driving Gear Set Screw
240832	15380	Needle Vibrating Cam and Gear Shaft
213141	15380	Needle Vibrating Cam and Gear Shaft Collar with two 200393C
200393C	15380	Needle Vibrating Cam and Gear Shaft Collar Set Screw
200327C	15380	Needle Vibrating Cam and Gear Shaft Set Screw
240829	15380	Needle Vibrating Fork Lever with 200404C
240830	15379	Needle Vibrating Fork Lever Connection Lever
240831	15379	Needle Vibrating Fork Lever Connection Lever Hinge Stud
202574	15379	Needle Vibrating Fork Lever Connection Lever Hinge Stud Collar with 200380C
200380C	15379	Needle Vibrating Fork Lever Connection Lever Hinge Stud Collar Set Screw

PARTS FOR MACHINE NO.133w101

No.	Plate	Name
200374AL	15379	Needle Vibrating Fork Lever Connection Lever Hinge Stud Set Screw
200973C	15379	Needle Vibrating Fork Lever Hinge Screw
201522E	15379	Needle Vibrating Fork Lever Hinge Screw Nut
240833	15380	Needle Vibration Regulating Bell Crank with 200378C and 201220C
240834	15380	Needle Vibration Regulating Bell Crank Link
240835	15380	Needle Vibration Regulating Bell Crank Link Hinge Pin
200404C	15380	Needle Vibration Regulating Bell Crank Link Hinge Pin Set Screw
350270C	15380	Needle Vibration Regulating Bell Crank Link Hinge Screw
201522E	15380	Needle Vibration Regulating Bell Crank Link Hinge Screw Nut
201220C	15380	Needle Vibration Regulating Bell Crank Position Screw
200378C	15380	Needle Vibration Regulating Bell Crank Set Screw
240836	15380	Needle Vibration Regulating Bracket with 201233C
240837	15380	Needle Vibration Regulating Bracket Collar with two 200387C
200387C	15380	Needle Vibration Regulating Bracket Collar Set Screw
201170C	15380	Needle Vibration Regulating Bracket Locking Thumb Screw
240873	15380	Needle Vibration Regulating Bracket Locking Thumb Screw Packing (fibre)
240846	15380	Needle Vibration Regulating Bracket Position Lever with 200337C, 200440C, 201534E and two 200363C
200696E	15380	Needle Vibration Regulating Bracket Position Lever Locking Screw Stud
240841	15380	Needle Vibration Regulating Bracket Position Lever Locking Screw Stud Bushing
200363C	15380	Needle Vibration Regulating Bracket Position Lever Locking Screw Stud Bushing Set Screw
224348	15380	Needle Vibration Regulating Bracket Position Lever Locking Screw Stud Cap
205526	15380	Needle Vibration Regulating Bracket Position Lever Locking Screw Stud Spring
200440C	15380	Needle Vibration Regulating Bracket Position Lever Position Screw
200363C	15380	Needle Vibration Regulating Bracket Position Lever Set Screw
240842	15380	Needle Vibration Regulating Lever with 201007C and 201170C
240843	15380	Needle Vibration Regulating Lever Connection
200242X	15378	Needle Vibration Regulating Lever Connection Hinge Screw (lower)

PARTS FOR MACHINE NO.133w101

No.	Plate	Name
200670C	15380	Needle Vibration Regulating Lever Connection Hinge Screw (upper)
201170C	15380	Needle Vibration Regulating Lever Operating Rod Thumb Screw
201007C	15378	Needle Vibration Regulating Lever Set Screw
240845	15378	Needle Vibration Regulating Lever Shaft
240839	15380	Needle Vibration Stop Lever
240840	15380	Needle Vibration Stop Lever 240839 with 200374AL, 200440C, 201170C, two each 200337C and 201534E
200440C	15380	Needle Vibration Stop Lever Position Screw
200374AL	15380	Needle Vibration Stop Lever Set Screw
240847	15380	Needle Vibration Stop Lever Shaft
201233C	15380	Needle Vibration Stop Lever Stop Screw (lower)
200337C	15380	Needle Vibration Stop Lever Stop Screw (upper)
201534E	15380	Needle Vibration Stop Lever Stop Screw (upper) Nut
350272E	15380	Needle Vibration Stop Lever Stop Screw Stud (2)
201718D	15380	Needle Vibration Stop Lever Stop Screw Stud Thumb Nut (2)
201170C	15380	Needle Vibration Stop Lever Thumb Set Screw
237762	15381	Take-up Lever
202399	15381	Take-up Lever Driving Stud with 202277
202277	15381	Take-up Lever Driving Stud Oil Packing (wick)
202400	15381	Take-up Lever Hinge Stud with 202423
202423	15381	Take-up Lever Hinge Stud Oil Packing (wick)
200383C	15381	Take-up Lever Hinge Stud Set Screw
202401	15382	Take-up Lever Oiling Felt
200132E	15382	Take-up Lever Oiling Felt Screw
244048	17032	Tension Disc (back)
244049	17032	Tension Disc (front)
244061	17032	Tension Release Washer
202407	17032	Tension Spring
263106	17032	Tension Spring Washer
200625F	17032	Tension Stud with 204925
200061ALX	17032	Tension Stud Set Screw
204925	17032	Tension Stud Washer
201572X	17032	Tension Thumb Nut
244062	17032	Tension complete, Nos. 200625F, 201572X, 202407, 202410, 244048, 244049, 244061 and 263106
247606	18102	Thread Check Bracket
247607	18102	Thread Check Cap
9543	18102	Thread Check Disc
200154F	18102	Thread Check Screw
247619	18102	Thread Check Spring
247608	18102	Thread Check complete, Nos. 200154F, 247606, 247607, 247619 and two 9543
202410	17032	Thread Controller Spring
241143	17032	Thread Controller Spring Stop



PARTS FOR MACHINE NO.133w101

No.	Plate	Name
200132E	17032	Thread Controller Spring Stop Screw
202412	17032	Thread Guide
224387	16818	Thread Guide
236007	15383	Thread Guide (upper)
200175X	18910	Thread Guide Screw
200582X	17074	Thread Guide Screw (2)
240034	17074	Thread Retainer
200366X	17706	Thread Retainer Set Screw
240856	15384	Throat Plate
233201	15384	Throat Plate Needle Plate
240857	15384	Throat Plate Needle Plate Locking Slide
200177D	15384	Throat Plate Needle Plate Locking Slide Screw (2)
200577AL	15384	Throat Plate Screw (2)
240860	15378	Vertical Shaft
241111	15378	Vertical Shaft Bevel Gear (lower) with two 1253C
249439	15378	Vertical Shaft Bevel Gear (upper) with two 200112C
1253C	15378	Vertical Shaft Bevel Gear (lower) Set Screw
200112C	15378	Vertical Shaft Bevel Gear (upper) Set Screw
241182	15378	Vertical Shaft Bushing (lower) 5/8 in. diam., with 202423
202423	15378	Vertical Shaft Bushing (lower) Oil Packing (wick)
240863	15378	Vertical Shaft Bushing (upper) with 202423
202423	15378	Vertical Shaft Bushing (upper) Oil Packing (wick)
200327C	15378	Vertical Shaft Bushing Set Screw (2)
240872	15376	Vertical Shaft Driving Gear with two 200363AL
200363AL	15376	Vertical Shaft Driving Gear Set Screw

## ACCESSORIES

No.	Plate	Name
263099	18908	Bobbin (2)
240871	15386	Drip Pan with four 3/4 in. wire nails
208676	18922	Embroidery Hoop
12361	18310	Machine Hinge Connection (2)
41400	18922	Machine Rest Pin (wood)
135x9	-----	Needles, two each sizes 12, 14 and three size 10
240844	15386	Needle Vibrating Lever Operating Rod
240862	15386	Needle Vibration Regulating Lever Operating Rod 240844 with 2767
2767	17029	Needle Vibration Regulating Lever Operating Rod Knee Plate with 356C
356C	17029	Needle Vibration Regulating Lever Operating Rod Knee Plate Set Screw
120342	18922	Oiler (copper plated) with 120343
120343	18922	Oiler Spout, 3-1/2 in. long
225498	18922	Screw Driver (7-1/4 in. long)
228476	18922	Screw Driver (Bobbin Case)
225554	18922	Wrench (steel)

## BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FOR 5/16 INCH ROUND BELT DRIVE

259428	16615	Bobbin Winder Brake (leather)
259429	16615	Bobbin Winder Brake Clamp
200113F	16615	Bobbin Winder Brake Clamp Screw
225453	16615	Bobbin Winder Frame with 202277 and 259660
225454	16615	Bobbin Winder Frame Hinge Pin
202277	16615	Bobbin Winder Frame Oil Packing (wick)
259660	16615	Bobbin Winder Frame Oil Well Washer
225455	16615	Bobbin Winder Frame Spring
225456	16615	Bobbin Winder Frame Spring Plunger
225368	16615	Bobbin Winder Pulley with 200380C
200380C	16615	Bobbin Winder Pulley Set Screw

## ACCESSORIES

No.	Plate	Name
225381	16615	Bobbin Winder Spindle
225444	16615	Bobbin Winder Stop Latch
200056E	16615	Bobbin Winder Stop Latch Screw
225458	16615	Bobbin Winder Stop Latch Thumb Lever
225459	16615	Bobbin Winder Stop Latch Thumb Lever Hinge Stud
225459	16615	Bobbin Winder Stop Latch Thumb Lever Joint Stud
202478	16615	Bobbin Winder Stop Latch Trip Lever
200299X	16615	Bobbin Winder Stop Latch Trip Lever Hinge Screw
225461	16615	Bobbin Winder Tension Bracket with 201499X
200082D	16615	Bobbin Winder Tension Bracket Screw
228026	16615	Bobbin Winder Tension Bracket Screw Washer
2102	16615	Bobbin Winder Tension Disc
13710	16615	Bobbin Winder Tension Spring
201499X	16615	Bobbin Winder Tension Stud
201572X	16615	Bobbin Winder Tension Stud Thumb Nut
225462	16615	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102
259430	16615	Bobbin Winder and Tension Bracket Base
259431	16615	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225368, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, two each 225459 and wood screws 3/4 in., No. 12, R.H.B.

Note: Bobbin Winder 259431 is furnished with this Machine unless Bobbin Winder 259462 is specified on order.

## THREAD UNWINDER

(FOR TWO SPOOLS)

228764	13537	Thread Unwinder Spool Pin
228766	13537	Thread Unwinder Spool Rest (for two spools) (flat) with 201254C
150203	13537	Thread Unwinder Spool Rest Cushion (felt)
228767	13537	Thread Unwinder Spool Rest Rod
201254C	13537	Thread Unwinder Spool Rest Set Screw
228768	13537	Thread Unwinder Spool Stand
228769	13537	Thread Unwinder Thread Guide
228770	13537	Thread Unwinder Thread Guide Holder (for one or two guides)
228774	13537	Thread Unwinder Thread Guide Rod
228776	13537	Thread Unwinder (for two spools) complete, Nos. 228766 to 228768, 228770, 228774, two each 150203, 228764, 228769 and three wood screws 7/8 in., No. 12

## MISCELLANEOUS PARTS

USED IN CONJUNCTION WITH THREAD UNWINDER

No.	Plate	Name
60913	16257	Thread Unwinder Spool Weight with 60914
60914	16257	Thread Unwinder Spool Weight Center Pin
27739	16257	Thread Unwinder Thread Cone (wood)
225390	16257	Thread Unwinder Thread Cone Holder

